



DP-E - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3857155	1	Gear under, 1.68:1		
	3803412	1	Gear under, exchange		Exchange unit
	3857099	1	Gear under, 1.78:1		
	3803413	1	Gear under, exchange		Exchange unit
	3857152	1	Gear under, 1.95:1,2.32:1		
	3803414	1	Gear under, exchange		Exchange unit
2	3856818	1	· Gear housing		
3	3857097	1	· · Bearing housing		
4	872439	1	· · Attaching plate		
5	977711	4	· · Pop rivet		
6	872438	1	· · Check valve		
7	854611	1	· Intermedi.shaft kit		
8	969071	1	· · Round nut		
9	184682	1	· Cone		
10	3852268	1	· · Splined sleeve		
			· · Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
11	852212	1	· Nut		
12	941832		· Adjusting washer, 0.05 mm		As required
	941833		· Adjusting washer, 0.20 mm		As required
13	183374	1	· Ball bearing		
14	944970		· Adjusting washer		As required
15	11072	1	· Roller bearing		
16	944522		· Shim, 0.05 mm		As required
	42981		· Shim, 0.10 mm		As required
	968057		· Shim, 0.20 mm		As required
	42980		· Shim, 0.35 mm		As required
17	897387	1	· Spacer ring		
18	11044	1	· Bearing		
19	184654	1	· Needle bearing		
20	814482	1	· Oil pump screen		
21	852904	1	· Magnetic plug		
22	955974	1	· O-ring		
23	872533	1	· Driveshaft		
24	184765	1	· Roller bearing		
25	3855602	1	· Gear set, 1.68:1		
	854464	1	· Gear set, 1.78:1		
	852174	1	· Gear set, 1.95:1		
	852380	1	· Gear set, 2.30:1		
26	967352		· Adjusting washer, 0.05 mm		As required
	941823		· Adjusting washer, 0.10 mm		As required
	967351		· Adjusting washer, 0.15 mm		As required
	941824		· Adjusting washer, 0.20 mm		As required
	941825		· Adjusting washer, 0.40 mm		As required
27	184691	1	· Bearing		
28	191834		· Shim, 0.10 mm		As required
	191835		· Shim, 0.15 mm		As required

7797530 - - 0-0016

GR950359

Upd: 22 NOV 2005

DP-E - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
28	191837		• Shim, 0.25 mm		As required
29	925258	2	• O-ring		
30	941812	2	• Screw		
31	875821	1	• Zinc ring kit		Incl. in Duoprop® drive unit
32	966808	2	• • Screw		
33	183859	1	• Needle bearing		
34	184683	1	• Cone		
35	851407	2	• Sealing ring		
36	3856070	1	• Line cutter, Front		
37	183272	1	• Needle bearing		
38	853871	1	• Sealing ring kit		
39	3851334	1	• Propeller nut		
40	3857307	1	• Line cutter, Rear		
41	872549	1	• Propeller cone kit		
42		1	• • PROPELLER CONE		
43	943194	1	• • Washer		
44	872546	1	• • Lock screw, M12		
45	853676	1	• • Spacer ring, For diesel		
46	854294	1	• • Plastic washer		
47	873058	1	• Tool kit, For 872549		
48	925256	1	O-ring		Incl. in Duoprop® drive unit
49	941810	4	Screw		Incl. in Duoprop® drive unit
50	853095	4	Washer		Incl. in Duoprop® drive unit
51	876138	1	Magnesium kit		Use in fresh water only
52	966808	2	• Screw		